

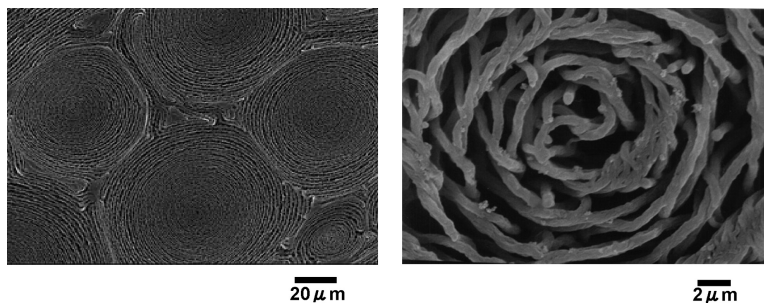
Article

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## Synthesis of Helical Polyacetylene in Chiral Nematic Liquid Crystals Using Crown Ether Type Binaphthyl Derivatives as Chiral Dopants

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**Abstract:** A series of crown ether type binaphthyl derivatives (CEBDs) were synthesized and used as chiral dopants to induce chiral nematic (N\*) liquid crystals (LCs). The twisting powers of the CEBDs for phenylcyclohexane (PCH)-derived nematic LCs were evaluated. It was found that the twisting powers of the CEBDs increased with decreasing ring size of the crown ether. Helical polyacetylenes were synthesized in the N\*-LCs induced by the CEBDs. The relationship between the morphology of the helical polyacetylene and the helical structure of the N\*-LC was investigated. The result showed that the interdistance between the fibril bundles of the helical polyacetylene was equal to a half-helical pitch of the N\*-LC and the screw direction of the polyacetylene fibrils was opposite to that of the N\*-LC.

### 1. Introduction

Polyacetylene is a prototype of an electrical conductive polymer because of its linear conjugated molecular structure.<sup>1</sup> Since discoveries for the synthesis of polyacetylene film<sup>2</sup> and the evolution of electrical conductivity upon chemical doping,<sup>3</sup> polyacetylene, as well as other kinds of conjugated polymers, has been extensively investigated from aspects of novel synthesis and electrical and optical properties.<sup>4</sup> It has been generally accepted that polyacetylene has a planar structure, irrespective of cis and trans forms, due to strong  $\pi$ -conjugation between the sp<sup>2</sup>-hybridized carbon atoms in the polymer chain.<sup>1,5</sup> On the other hand, strong interchain interaction gives rise to a fibrillar crystal consisting of rigidly  $\pi$ -stacked polymer chains. This makes polyacetylene infusible and insoluble in any kind of solvent. Thus, the solid-state structure and morphology of polyacetylene are determined during acetylene polymerization, which is quite different from substituted polyacetylene in terms of fusibility and solubility.<sup>6</sup> Besides, the fibril morphology of polyacetylene film is randomly oriented, as is usually encoun-

tered in ordinary polymers, depressing the inherent one-dimensionality of this polymer. Hence, several kinds of procedures and polymerization methods for macroscopic alignment of morphology have been developed to achieve higher electrical conductivity with anisotropic nature.<sup>7,8</sup> Introduction of a liquid crystal (LC) group into the side chain of polyacetylene is one approach to align the polymer under an external force such as shear stress, rubbing, or a magnetic field.<sup>9–11</sup> The use of nematic LC as a solvent gave us directly aligned polyacetylene with the aid of gravity flow or a magnetic field.<sup>12,13</sup>

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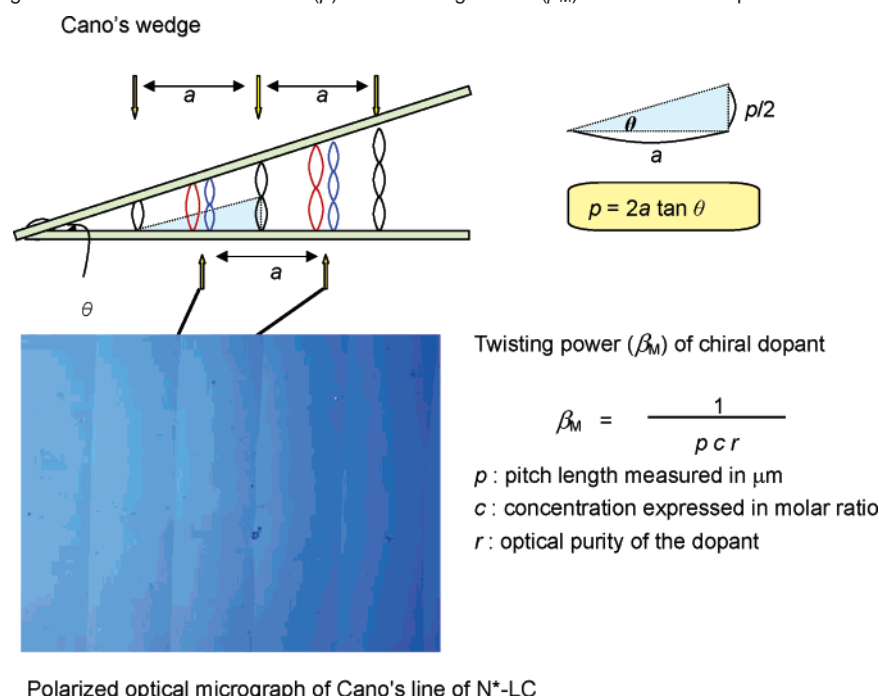
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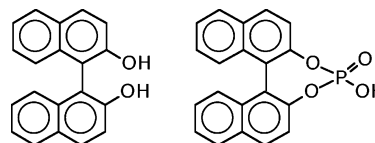
**Scheme 3.** Cano's Wedge Method for the Helical Pitch ( $p$ ) and Twisting Power ( $\beta_M$ ) of the Chiral Dopant in  $N^*$ -LC**Table 1.** Twisting Power ( $\beta_M$ ) and Specific Rotation ( $[\alpha]^{23}_D$ ) of CEBDs with the  $R$  Configuration, Helical Pitch, and Screw Direction of the Corresponding  $N^*$ -LCs

CEBDs with $R$ configuration					$N^*$ -LCs <sup>a</sup>	
type	$n^b$	CEBD (methylene spacer)	$[\alpha]^{23}_D$	$\beta_M$ ( $\mu\text{m}^{-1}$ ) <sup>c</sup>	helical pitch ( $\mu\text{m}$ ) <sup>c</sup>	screw direction <sup>d</sup>
disubstituted CEBDs	1	$R$ -1 ( $m = 6$ )	+48.7	64.3	3.1	right-handed
	2	$R$ -2 ( $m = 6$ )	+24.5	51.3	4.2	right-handed
	3	$R$ -3 ( $m = 6$ )	+15.3	15.4	13.0	right-handed
	1	$R$ -4 ( $m = 12$ )	+22.8	53.2	3.8	right-handed
	2	$R$ -5 ( $m = 12$ )	+7.5	35.0	5.7	right-handed
monosubstituted CEBDs	1	$R$ -6 ( $m = 6$ )	-39.1	20.6	9.7	left-handed
	1	$R$ -7 ( $m = 12$ )	-25.0	16.1	12.4	left-handed

<sup>a</sup> Composed of PCH302, PCH304, and chiral dopant with the mole ratio of 100:100:1. <sup>b</sup> The variable  $n$  is the number of oxydimethylene repeat units in the crown ether. <sup>c</sup> Measured with Cano's wedge method at room temperature (see Scheme 3). <sup>d</sup> Determined with a miscibility test, in which cholesteryl oleyl carbonate is used as the standard  $N^*$ -LC.

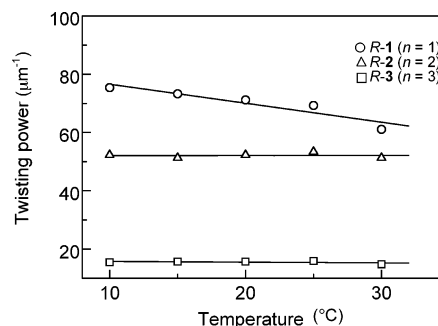
signs in specific rotation: the former is a negative value while the latter is a positive value. This implies that these two kinds of CEBDs have different screw directions. In fact, it is confirmed by the miscibility test that the  $N^*$ -LCs induced by the mono- and disubstituted CEBDs exhibit different screw directions, i.e., left-handed and right-handed ones, respectively, as shown in Table 1. Before the above result is discussed, it is helpful to remember that  $(R)$ -(+)-1,1'-bi-2-naphthol and  $(R)$ -(-)-1,1'-binaphthyl-2,2'-diyl-hydrogenphosphate are dextro-rotatory (+) and levo-rotatory (-), respectively, despite having the same  $(R)$  configuration.<sup>23</sup> The latter has a bridged structure linking two oxygen atoms at the 2,2'-positions of the binaphthyl rings via a  $-\text{P}(\text{O})(\text{OH})$  moiety (see Scheme 4).

This implies that the axial chirality of the binaphthyl derivative sensitively depends on the local structure around the 2,2'-positions of the binaphthyl rings, as well as on the change of the dihedral angle defined by the two binaphthyl rings. This

**Scheme 4.**  $(R)$ -(+)-1,1'-Bi-2-naphthol (Left) and  $(R)$ -(-)-1,1'-Binaphthyl-2,2'-diyl-hydrogenphosphate (Right)

situation is similar to the present case where the mono- and disubstituted CEBDs with the same  $(R)$  configuration give an opposite sign in specific rotation. It is expected that the larger crown ether type cyclic ring of the disubstituted CEBD, compared with that of the monosubstituted CEBD, might lead to more flexibility in the dihedral angle. Although the specific rotation (specific rotatory power) is determined by the scalar product of the transition electric dipole moment and the magnetic dipole moment, it is difficult here to argue how both the bridged structure and the change of the dihedral angle affect the sign of specific rotation, requiring rigorous theoretical calculations.

The twisting power of the CEBDs may also be affected by temperature, and the affecting degree depends on the ring size of the crown ether (Figure 1). The twisting power of  $R$ -1, which has the smallest crown ether ring size ( $n = 1$ ), decreased from 78 to 63  $\mu\text{m}^{-1}$  when the temperature increased from 10 to 32

**Figure 1.** Effect of temperature on the twisting power of CEBDs.(23) Jacques, J.; Fouquey, C. *Org. Synth.* **1989**, *67*, 1.

**Table 2.** Changes of Twisting Powers ( $\beta_M$ ) of Disubstituted Crown Ether Type Binaphthyl Derivatives (CEBDs) after Addition of  $\text{CuCl}_2$ 

$r^b$	disubstituted CEBDs	twisting powers, $\beta_M$ ( $\text{cm}^{-1}$ ) <sup>a</sup>		$\Delta\beta_M$ ( $\text{cm}^{-1}$ ) <sup>c</sup>
		before addition of $\text{CuCl}_2$	after addition of $\text{CuCl}_2$	
1	R-1	64.3	58.1	-6.2
	S-1	65.1	58.3	-6.8
2	R-2	51.3	47.2	-4.1
	S-2	52.0	47.5	-4.5
3	R-3	15.4	11.3	-4.1
	S-3	15.5	11.5	-4.0

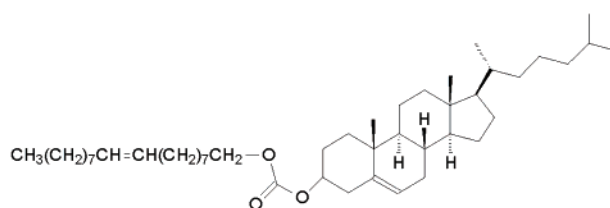
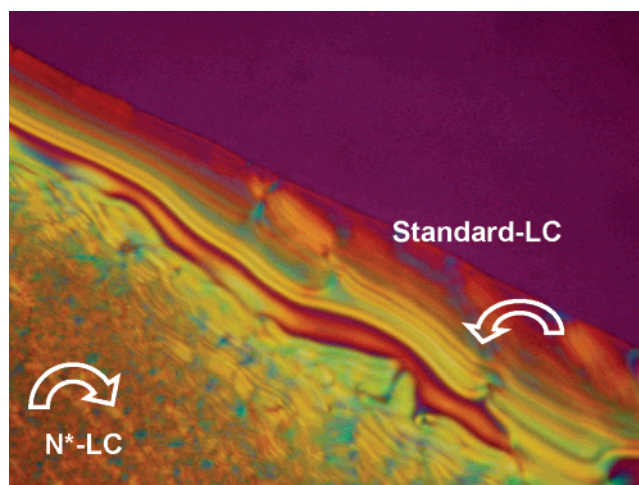
<sup>a</sup> Measured with Cano's wedge methods at room temperature (see Scheme 3). <sup>b</sup> The variable  $n$  is the number of oxydimethylene repeat units in the crown ether. <sup>c</sup> Difference in twisting power before and after addition of  $\text{CuCl}_2$ .

°C. On the other hand, the twisting powers of *R-2* and *R-3*, which have larger crown ether ring sizes ( $n = 2$  and  $3$ ), almost did not change with temperature. Because the helical pitch of a  $\text{N}^*$ -LC is inversely proportional to the twisting power of a chiral dopant,<sup>16</sup> it can be deduced that the helical pitch of the  $\text{N}^*$ -LC induced by *R-1* will be shortened with decreasing temperature. That is to say, we should set the acetylene polymerization temperature at the lower side of the mesophase temperature region for the  $\text{N}^*$ -LC to improve the screw degree of the polyacetylene fibrils. But for the  $\text{N}^*$ -LCs induced by *R-2* and *R-3*, the polymerization temperature can be set at any point in the mesophase temperature region, because the helical pitch will almost not change with temperature.

It is well-known that the conformation of the crown ether can be changed by adding a cation with suitable size (e.g.,  $\text{K}^+$ ,  $\text{Cu}^{2+}$ ) into its solution. The twisting power of the CEBDs may be controlled through this conformational change of the crown ether. Here we examined the host-guest reactivity of  $\text{CuCl}_2$  with the CEBDs. When  $\text{CuCl}_2$  was added into the  $\text{CHCl}_3$  solution of the CEBDs, the color of the solution changed from colorless to red. The differential scanning calorimeter (DSC) results showed that the original peaks of the CEBDs disappeared, while new peaks appeared with the addition of  $\text{CuCl}_2$ . Meanwhile, the  $^1\text{H}$  NMR spectra showed that the peaks derived from the chemical shifts of protons in the crown ether broadened with the addition of  $\text{CuCl}_2$ . These results implied the formation of a host-guest complex between the crown ether and  $\text{Cu}^{2+}$ . As shown in Table 2, the twisting powers of the disubstituted CEBDs decreased slightly by 4 to  $6 \mu\text{m}^{-1}$  after the complex formation with  $\text{CuCl}_2$ .

It is likely that the degree of decrease in the twisting power is larger in the CEBD with a smaller crown ether ring size. This suggests that the complex formation tends to weaken the axial chirality of the CEBD by depressing the twisting of the binaphthyl dihedral angle and that this is more effective in the CEBD with a smaller crown ether ring size. One may remark that the twisting power of the CEBDs can be adjusted to some extent through the host-guest interaction between the crown ether and the cation.

**3.2. Helical Pitch and Screw Direction of  $\text{N}^*$ -LCs.** As shown in Table 1, the helical pitch of  $\text{N}^*$ -LCs induced by CEBDs varied from 3.0 to  $13.1 \mu\text{m}$  upon changing the ring size of the crown ether, methylene spacer, and the number of binaphthyl moieties. The helical pitch of the  $\text{N}^*$ -LC induced by *R-1*, which is the shortest one in this research, further



### Standard LC: Cholesteryl Oleyl Carbonate

**Figure 2.** Miscibility test for screw direction of the  $\text{N}^*$ -LC induced by *R-2*.

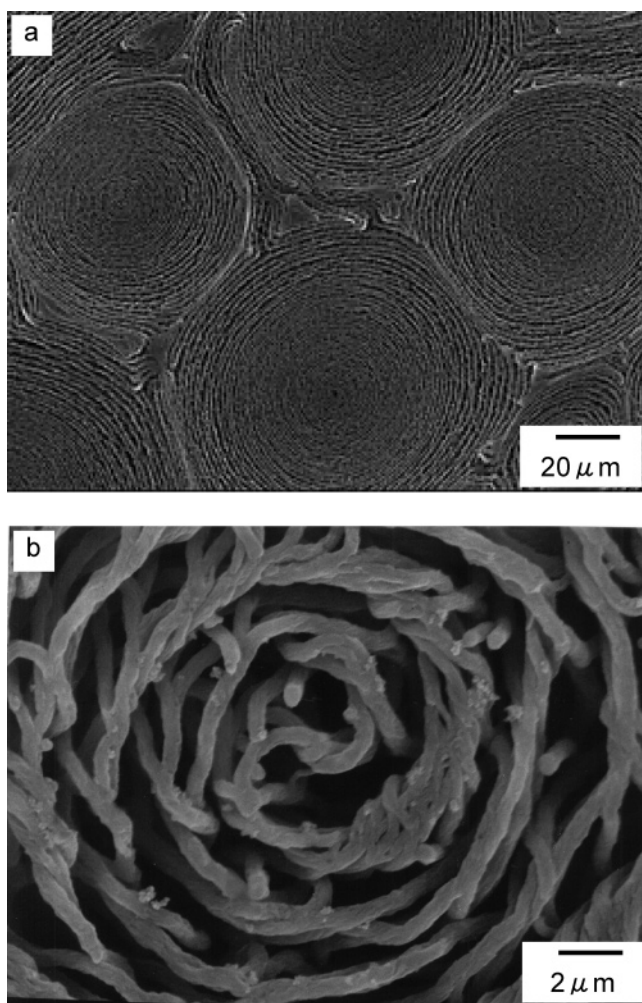
decreased from  $3.2$  to  $2.6 \mu\text{m}$  when the temperature decreased from  $32$  to  $10$  °C. In this way, the  $\text{N}^*$ -LC with the shortest helical pitch could be obtained.

The screw directions of the  $\text{N}^*$ -LCs induced by the CEBDs were determined through the miscibility test method.<sup>24</sup> This method is based on the observation of the mixing area between a  $\text{N}^*$ -LC and a standard LC through a polarized optical microscope (POM), in which the screw direction of the standard LC is known. If the screw direction of the  $\text{N}^*$ -LC is the same as that of the standard LC, the mixing area will be continuous. Otherwise, it will be discontinuous (shown as a Schlieren texture of the nematic LC). Figure 2 gives the POM image of the mixture of the  $\text{N}^*$ -LC induced by *R-2* and a standard LC of cholesteryl oleyl carbonate (left-handed). As shown in the figure, there appeared a discontinuous area between the  $\text{N}^*$ -LC and the standard LC. Because the screw direction of the standard LC is known to be left-handed, the screw direction of the  $\text{N}^*$ -LC induced by *R-2* can thus be deduced to be opposite to that of the standard LC, i.e., right-handed.

The screw direction of the  $\text{N}^*$ -LCs induced by disubstituted and monosubstituted CEBDs are listed in the last column of Table 1. The  $\text{N}^*$ -LCs induced by disubstituted CEBDs having *R* configuration all showed right-handed helical structure, but those induced by monosubstituted CEBDs having the same *R* configuration showed left-handed helical structure. These results coincided with the opposite signs in the specific rotation of these two kinds of CEBDs (the fourth row in Table 1).

**3.3. Morphology of Helical Polyacetylene.** Using the disubstituted CEBDs of *R-1*, *R-2*, and *R-3* for the induction of

(24) Uchida, T.; Inukai, T. In *Liquid Crystal-Fundamentals*; Okano, K., Kobayashi, S., Eds.; Baifukan: Tokyo, 1985; p 205-231.



**Figure 3.** SEM images of the helical polyacetylene synthesized in the N\*-LC induced by *R-2*; (b) is the magnified image of (a).

N\*-LCs, and the thus-obtained N\*-LCs as the reaction field for acetylene polymerization, we have successfully synthesized polyacetylene films with helical morphology. Note that we did not get enough amounts of *R-4–R-7* to carry out the polymerization reaction, owing to their low reaction yields. Figure 3 shows scanning electron microscopic (SEM) photographs of polyacetylene film synthesized under a N\*-LC induced by *R-2*. As shown in Figure 3, there existed many spiral domains in the film, and the fibrils screwed in a counterclockwise direction to form a bundle, and the bundle screwed in the same direction to form the spiral domain.

We then investigated the parameters (such as the interdistance between the fibril bundles, and the diameter of a fibril bundle and that of a fibril) of these helical polyacetylenes through the magnified SEM images. The parameters of the helical polyacetylenes synthesized in the N\*-LCs induced by *R-1*, *R-2*, and *R-3* are summarized in Table 3. The interdistance between the fibril bundles of helical polyacetylene decreased with increasing twisting power of the CEBDs (decrease of helical pitch of the N\*-LC); all equaled about a half-helical pitch of the corresponding N\*-LCs. Although the diameter of the fibril bundles decreased with increasing twisting power of the CEBDs, that of a fibril did not change, being in the range of 120–130 nm.

For helical polyacetylenes synthesized in the N\*-LCs induced by disubstituted CEBDs having *R* configuration, *R-1–R-3*, the

**Table 3.** Parameters of Helical PAs Synthesized in N\*-LCs Induced by Disubstituted CEBDs with *R*-Configuration

CEBD	chiral dopant		helical PA		
	twisting power ( $\mu\text{m}^{-1}$ )	N*-LC helical pitch ( $\mu\text{m}$ )	interdistance between fibril bundles ( $\pm 0.2 \mu\text{m}$ )	diameter of a fibril bundle ( $\pm 0.2 \mu\text{m}$ )	diameter of a fibril ( $\pm 20 \text{ nm}$ )
<i>R-1</i>	64.3	3.1	1.6	0.5	120
<i>R-2</i>	51.3	4.2	2.0	0.6	120
<i>R-3</i>	15.4	13.0	7.0	2.5	130

fibrils screwed in a counterclockwise direction (left-handed), but the miscibility test has shown that N\*-LCs induced by these CEBDs have right-handed helical structure (the last column of Table 1), from which we can get an interesting result that the screw direction of the fibrils of helical polyacetylene is opposite to that of the N\*-LC used as the polymerization solvent. This is an unexpected and even surprising result, requiring a sound interpretation. It has been elucidated so far that the polyacetylene chains propagate along the director (an averaged direction for the LC molecules within a domain) of the N\*-LC. Since the helical axis of polyacetylene is parallel to the polyacetylene chain, and the director of the N\*-LC is perpendicular to the helical axis of N\*-LC, the helical axis of polyacetylene is perpendicular to that of the N\*-LC. Taking into account these aspects, we described a plausible mechanism for interfacial acetylene polymerization in N\*-LC, as shown in Figure 4. In the case of a right-handed N\*-LC, for instance, the polyacetylene chain would propagate with a left-handed manner, starting from the catalytic species, but not with a right-handed one. This is because the polyacetylene chains with the opposite screw direction to that of the N\*-LC could propagate along the LC molecules, but those with the same direction as that of the N\*-LC would encounter LC molecules, making the propagation stereospecifically impossible. The detailed mechanism of acetylene polymerization in N\*-LC is now under investigation and will be discussed elsewhere.

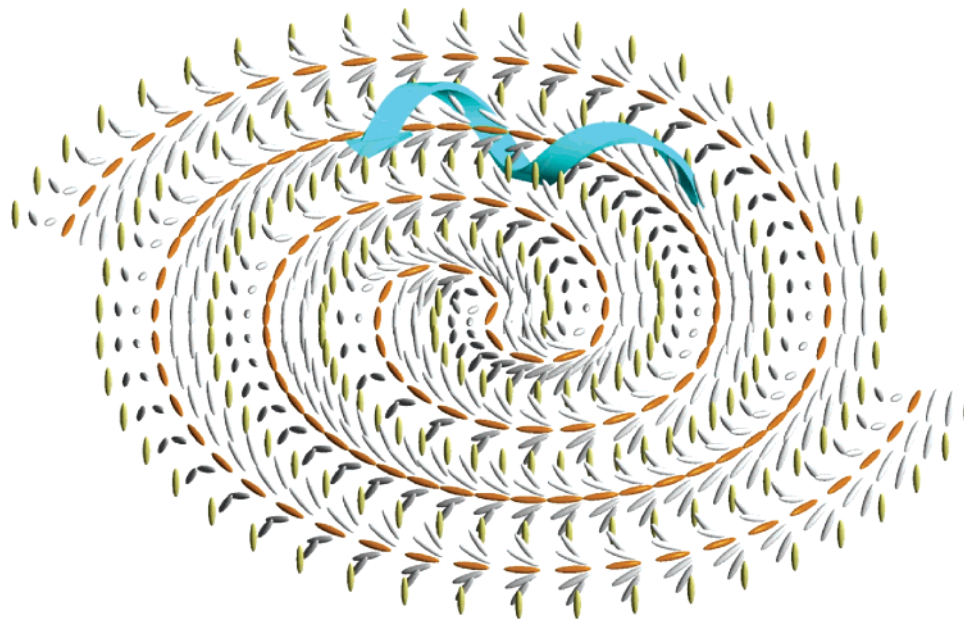
Based on the results above, we can summarize the relationship between the morphology of helical polyacetylene and the helical structure of the N\*-LC used as the polymerization solvent, i.e., the interdistance between the fibril bundles of the helical polyacetylene is equal to about a half-helical pitch of the N\*-LC, and the screw direction of the polyacetylene fibrils is opposite to that of the N\*-LC. These results are very important hints for clarifying the formation mechanism of helical polyacetylene in the asymmetric reaction field of N\*-LC.

Helical polyacetylene films synthesized in this research were trans-rich polymers, because a relatively high polymerization temperature from 16 to 18 °C was adopted to maintain the N\* phase. The electrical conductivities of the films were in the range from  $1.5 \times 10^3$  to  $2.0 \times 10^3$  S/cm after iodine doping. With so high a value of electrical conductivity, helical polyacetylene has become one of the most prospective electrically conductive polymers for application. Research on helical structure control and application of helical polyacetylene are ongoing.

#### 4. Conclusion

By investigating twisting power of a series of CEBDs and by comparing the morphology of helical polyacetylenes synthesized in N\*-LCs induced by the CEBDs, it was found that the twisting power of the CEBDs increased with decreasing ring size of the crown ether. With increasing twisting power of the





**Figure 4.** Schematic representation of the propagation of helical polyacetylene in the chiral nematic liquid crystal ( $N^*$ -LC). The helical polyacetylene with the left-handed screw direction (blue arrow) grows up starting from the catalytic species in a right-handed  $N^*$ -L.

CEBDs, the interdistance between the fibril bundles of the helical polyacetylene decreased, the diameter of a fibril bundle decreased, but the diameter of a fibril did not change. The interdistance between the fibril bundles of the helical polyacetylene equaled about a half-helical pitch of the  $N^*$ -LC, and the screw direction of the polyacetylene fibrils was opposite to that of the  $N^*$ -LC.

Last it is worth noting that very recently, besides helical polyacetylene, other kinds of spiral morphology containing conjugated polymers such as polythiophene, polypyrrole, and polyethylenedioxythiophene derivatives have also been synthesized through chemical or electrochemical polymerization in  $N^*$ -LC using ordinary chiral binaphthyl derivatives.<sup>25</sup> Therefore, the present CEBDs should be promising chiral dopants to control more precisely the screwed structures of these conjugated polymers, by virtue of the ring size effect of the crown ether and the host-guest interaction.

## 5. Experimental Section

**5.1. (R)-Crown(2)-(6,6'-PCH506-Binol)<sub>2</sub> (R-1).** <sup>1</sup>H NMR (CDCl<sub>3</sub>,  $\delta$  from TMS, ppm): 0.86–1.87 (m, 112H,  $-\text{CH}_3$ ,  $-\text{CH}_2-$ , cyclohexyl-H), 2.39 (t, 4H,  $J = 12.0$ , Ph-cyclohexyl-H), 2.70 (t,  $J = 7.6$ , Ar- $\text{CH}_2-$ ), 3.17–3.37 (m, 8H, crown ether ( $\text{CH}_2$ )), 3.80–3.91 (m, 8H, crown ether ( $\text{CH}_2$ )), 3.91 (t, 8H,  $J = 6.5$ ,  $-\text{CH}_2\text{O}-\text{Ph}$ ), 6.80 (dd, 8H,  $J = 8.6$ , 2.8, O-Ph-H), 7.01 (s, 8H, cyclohexyl-Ph-H), 7.09 (d, 8H,  $J = 8.7$ , Ar-H (3,3',7,7')), 7.27 (d, 4H,  $J = 11.7$ , Ar-H (4,4')), 7.62 (s, 4H, Ar-H (5,5')), 7.85 (d, 4H,  $J = 9.1$ , Ar-H (8,8')). <sup>13</sup>C NMR (CDCl<sub>3</sub>,  $\delta$  from TMS, ppm): 14.12, 22.72, 25.97, 26.67, 27.31, 29.14, 29.29, 31.22, 32.23, 33.68, 34.59, 35.75, 37.33, 37.41, 43.74, 54.80, 67.87, 69.21, 69.47, 72.48, 102.20, 114.24, 115.67, 118.05, 120.64, 126.08, 126.75, 127.57, 127.84, 128.52, 129.52, 132.64, 137.83, 139.93, 153.59, 157.20, 169.82. FT-IR (KBr,  $\text{cm}^{-1}$ ): 2923.6(s), 2856.1(s), 1594.8(m), 1511.9(s), 1456.0(w), 1246.7(s), 1175.8(w), 1095.4(w), 825.4(m), 543.8(w), 461.3(w). Anal. Calcd for C<sub>140</sub>H<sub>184</sub>O<sub>10</sub>: C, 82.96; H, 9.15. Found: C, 82.68; H, 9.15.

**5.2. (R)-Crown(3)-(6,6'-PCH506-Binol)<sub>2</sub> (R-2).** <sup>1</sup>H NMR (CDCl<sub>3</sub>,  $\delta$  from TMS, ppm): 0.86–1.86 (m, 112H,  $-\text{CH}_3$ ,  $-\text{CH}_2-$ , cyclohexyl-H), 2.39 (t, 4H,  $J = 12.1$ , Ph-cyclohexyl-H), 2.70 (t, 8H,  $J = 7.6$ , Ar- $\text{CH}_2-$ ), 3.18 (s, 8H, crown ether ( $\text{CH}_2$ )), 3.35–3.46 (m, 8H, crown ether ( $\text{CH}_2$ )), 3.91 (t, 8H,  $J = 6.4$ , Ph- $\text{OCH}_2-$ ), 3.88–4.08 (m, 8H, crown ether ( $\text{CH}_2$ )), 6.80 (d, 8H,  $J = 8.7$ , O-Ph-H), 7.03–7.11 (m, 16H, cyclohexyl-Ph-H, Ar-H (3,3',7,7')), 7.40 (d, 4H,  $J = 8.9$ , Ar-H (4,4')), 7.61 (s, 4H, Ar-H (5,5')), 7.84 (d, 4H,  $J = 9.1$ , Ar-H (8,8')). <sup>13</sup>C NMR (CDCl<sub>3</sub>,  $\delta$  from TMS, ppm): 14.13, 22.72, 25.98, 26.67, 29.14, 29.30, 31.22, 32.23, 33.67, 34.59, 35.76, 37.31, 37.41, 43.73, 67.86, 69.76, 69.88, 70.51, 114.22, 116.48, 120.91, 125.48, 126.15, 127.37, 127.57, 127.83, 128.61, 129.66, 132.55, 137.91, 139.93, 153.91, 157.18. FT-IR (KBr,  $\text{cm}^{-1}$ ): 2925.5(s), 2854.1(s), 1594.8(m), 1511.9(s), 1456.0(w), 1245.8(s), 1095.4(w), 825.4(m), 543.8(w), 446.7(w). Anal. Calcd for C<sub>144</sub>H<sub>192</sub>O<sub>12</sub>: C, 81.77; H, 9.15. Found: C, 81.18; H, 9.16.

**5.3. (R)-Crown(4)-(6,6'-PCH506-Binol)<sub>2</sub> (R-3).** <sup>1</sup>H NMR (CDCl<sub>3</sub>,  $\delta$  from TMS, ppm): 0.89–1.87 (m, 112H,  $-\text{CH}_3$ ,  $-\text{CH}_2-$ , cyclohexyl-H), 2.39 (t, 4H,  $J = 12.3$ , Ph-cyclohexyl-H), 2.70 (t, 8H,  $J = 7.7$ , Ar- $\text{CH}_2-$ ), 3.21–3.32 (m, 16H, crown ether ( $\text{CH}_2$ )), 3.32–3.53 (m, 16H, crown ether ( $\text{CH}_2$ )), 3.91 (t, 8H,  $J = 6.4$ , Ph- $\text{OCH}_2-$ ), 3.88–4.11 (m, 8H, crown ether ( $-\text{CH}_2-$ )), 6.80 (d, 8H,  $J = 8.8$ , O-Ph-H), 7.08 (t, 16H,  $J = 8.4$ , cyclohexyl-Ph-H, Ar-H (3,3',7,7')), 7.39 (d, 4H,  $J = 9.1$ , Ar-H (4,4')), 7.60 (s, 4H, Ar-H (5,5')), 7.83 (d, 4H,  $J = 9.1$ , Ar-H (8,8')). <sup>13</sup>C NMR (CDCl<sub>3</sub>,  $\delta$  from TMS, ppm): 14.11, 21.62, 22.71, 25.96, 26.67, 29.15, 29.29, 31.22, 32.22, 33.66, 34.59, 35.48, 35.75, 37.30, 37.41, 43.73, 49.71, 67.85, 69.74, 70.03, 70.47, 70.62, 76.54, 112.79, 114.21, 116.19, 120.79, 125.49, 126.13, 127.56, 127.81, 127.97, 128.59, 129.60, 129.84, 132.53, 134.31, 137.88, 139.90, 153.87, 157.18, 164.20, 179.54, 188.72, 190.23. FT-IR (KBr,  $\text{cm}^{-1}$ ): 2923.6(s), 2854.1(s), 1596.8(m), 1511.9(s), 1456.0(w), 1351.9(w), 1245.8(s), 1176.4(w), 1097.3(w), 825.4(m), 553.5(w). Anal. Calcd for C<sub>148</sub>H<sub>200</sub>O<sub>14</sub>: C, 80.68; H, 9.15. Found: C, 79.98; H, 9.18.

**5.4. (R)-Crown(2)-(6,6'-PCH5012-Binol)<sub>2</sub> (R-4).** <sup>1</sup>H NMR (CDCl<sub>3</sub>,  $\delta$  from TMS, ppm): 0.86–1.87 (m, 160H,  $-\text{CH}_3$ ,  $-\text{CH}_2-$ , cyclohexyl ( $\text{CH}_2$ )), 2.39 (t, 4H,  $J = 12.0$ , Ph-cyclohexyl-H), 2.68 (t, 8H,  $J = 7.6$ , Ar- $\text{CH}_2-$ ), 3.14–3.28 (m, 8H, crown ether ( $\text{CH}_2$ )), 3.79–3.93 (m, 8H, crown ether ( $\text{CH}_2$ )), 3.90 (t, 8H, Ph- $\text{OCH}_2-$ ), 6.81 (d, 8H,  $J = 8.7$ , O-Ph-H), 7.00 (m, 8H, cyclohexyl-Ph-H), 7.11 (d, 8H,  $J = 2.7$ , Ar-H (3,3',7,7')), 7.29 (s, 4H, Ar-H (4,4')), 7.61 (s, 4H, Ar-H (5,5')), 7.85 (d, 4H,  $J = 8.9$ , Ar-H (8,8')).

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**5.5. (R)-Crown(3)-(6,6'-PCH5012-Binol)<sub>2</sub> (R-5).** <sup>1</sup>H NMR (CDCl<sub>3</sub>, δ from TMS, ppm): 0.90~1.90 (m, 160H, -CH<sub>3</sub>, -CH<sub>2</sub>-, cyclohexyl-H), 2.42 (t, 4H, *J* = 12.1, Ph-cyclohexyl-H), 2.67 (t, 8H, *J* = 7.6, Ar-CH<sub>2</sub>-), 3.21 (s, 8H, crown ether (CH<sub>2</sub>)), 3.21~3.53 (m, 8H, crown ether (CH<sub>2</sub>)), 3.94 (t, 8H, *J* = 6.5, Ph-OCH<sub>2</sub>-), 3.94~4.11 (m, 8H, crown ether(CH<sub>2</sub>)), 6.84 (d, 8H, *J* = 8.6, O-Ph-H), 7.04 (s, 8H, cyclohexyl-Ph-H), 7.11 (d, 8H, *J* = 8.6, Ar-H (3,3',7,7')), 7.43 (d, 4H, *J* = 8.9, Ar-H (4,4')), 7.64 (s, 4H, Ar-H (5,5')), 7.88 (d, 4H, *J* = 9.0, Ar-H (8,8')).

**5.6. (R)-Crown(2)-(6,6'-PCH506-Binol) (R-6).** <sup>1</sup>H NMR (CDCl<sub>3</sub>, δ from TMS, ppm): 0.83~1.84 (m, 56H, -CH<sub>3</sub>, -CH<sub>2</sub>-, cyclohexyl-H), 2.36 (t, 2H, *J* = 12.0, Ph-cyclohexyl-H), 2.67 (t, 4H, *J* = 7.6, Ar-CH<sub>2</sub>-), 3.31~3.79 (m, 4H, crown ether (CH<sub>2</sub>)), 3.81~3.89 (m, 4H, crown ether (-CH<sub>2</sub>-), 3.88 (t, 4H, *J* = 6.4, Ph-OCH<sub>2</sub>-), 4.12~4.44 (m, 4H, crown ether (CH<sub>2</sub>)), 6.77 (d, 4H, *J* = 8.6, O-Ph-H), 6.98~7.22 (m, 8H, cyclohexyl-Ph-H, Ar-H (3,3',7,7')), 7.31 (d, 2H, *J* = 9.1, Ar-H (4,4')), 7.58 (s, 2H, Ar-H (5,5')), 7.82 (d, 2H, *J* = 9.1, Ar-H (8,8')).

**5.7. (R)-Crown(2)-(6,6'-PCH5012-Binol) (R-7).** <sup>1</sup>H NMR (CDCl<sub>3</sub>, δ from TMS, ppm): 0.86~1.87 (m, 80H, -CH<sub>3</sub>, -CH<sub>2</sub>-, cyclohexyl-H), 2.39 (t, 2H, *J* = 12.1, Ph-cyclohexyl-H), 2.67 (t, 4H, *J* = 7.6, Ar-CH<sub>2</sub>-), 3.54~3.73 (m, 8H, crown ether (CH<sub>2</sub>)), 3.90 (t, *J* = 6.5, Ph-OCH<sub>2</sub>-), 4.13~4.46 (m, 4H, crown ether (CH<sub>2</sub>)), 6.80 (d, 4H, *J* = 8.6, O-Ph-H), 6.99~7.10 (m, 8H, cyclohexyl-Ph-H, Ar-H (3,3',7,7')), 7.32 (d, 2H, *J* = 9.1, Ar-H (4,4')), 7.60 (s, 2H, Ar-H (5,5')), 7.84 (d, 2H, *J* = 9.1, Ar-H (8,8')).

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